

G3 WELDED CBW			
GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)			
GPD315 CONSTANT	GPD315 VALUE	GPD315 CONSTANT	GPD315 VALUE
NO01	10 initialize 4 program 0 lockout	NO37	2
		NO80	2
NO02	0	NO50	1
NO03	1	NO51	2
NO04	1	NO54	8
NO05	0	NO52	6
NO08	1	NO55	11
NO11	60	NO53	7
NO12	480	NO56	5
NO13	60	N081	2
NO14	3		
NO15	22.5		
NO16	1.5		
NO17	12.5		
NO19	1.5		
NO20	1.0		
NO24	45 (adjust for proper speed)		

NOTE: ENTER IN THE ORDER LISTED

Note 1: **FOR FACTORY ONLY**

- a) Verify N012 is 230.1
- b) Verify N177 is 0
- c) Go to N176 and scroll to VFY. Press ENTER and verify that VFY blinks. After this it should say END.
- d) This verifies that the download was correct.

Release Date: January 10, 2006

Revision A